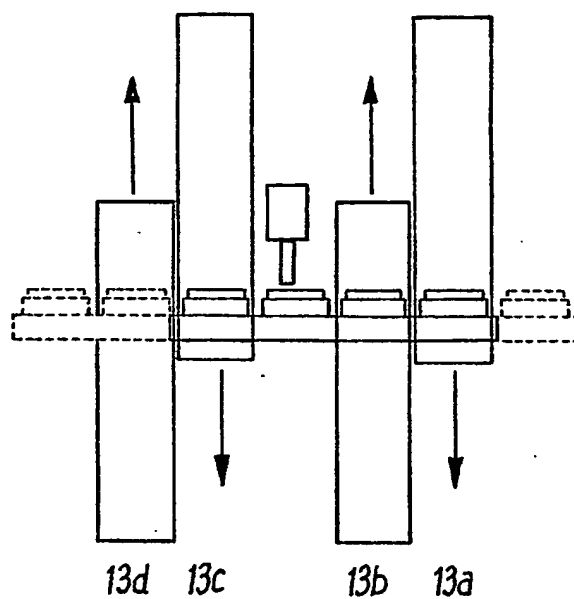


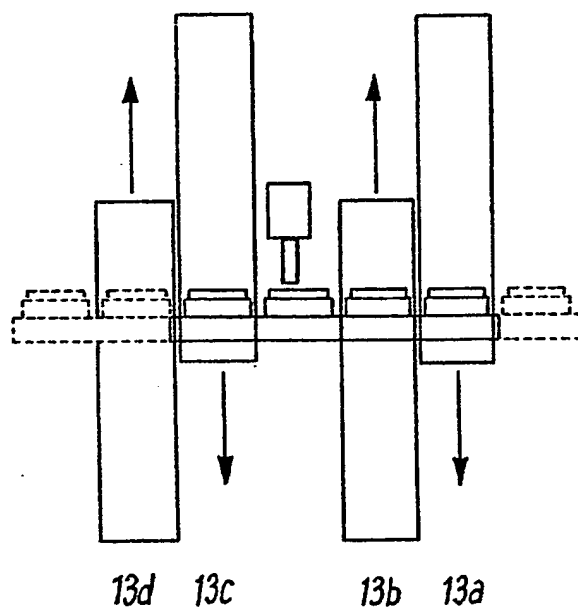
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R1			-	-	-	Load		Startup sequence
R2				-	-	Load	-	
R3	-	-	-	Print				
R4		-	Load	Print	Unload			Central sequence
R5			Load	Print	Unload	Load		
R6				Print	-	Load	-	
R7	-	Unload	-	Print				
R8		Unload	Load	Print	Unload			End sequence
R9			Load	Print	Unload	-		
R10				Print	-	-	-	
R11	-	Unload	-	-				
R12		Unload	-	-	-			

FIG. 4

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R1				-	-	Load	-	Startup sequence
R2		-	Load	Print	-			
R3			Load	Print	Unload	Load		Central sequence
R4				Print	-	Load	-	
R5	-	Unload	-	Print				
R6		Unload	Load	Print	Unload			
R7			-	Print	Unload	-		End sequence
R8	-	Unload	-	-				

FIG. 5